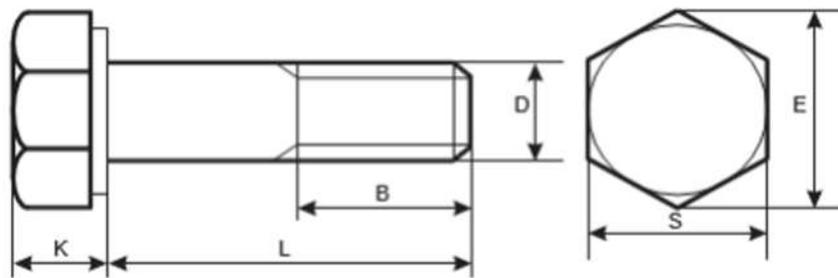




## Metric DIN 931 Hexagon Head Cap Screws/Bolts Part Thread



**Dimensions of Metric DIN 931 Hexagon Head Cap Screws/Bolts Part Thread**

Thread D	M4	M5	M6	M8	M10	M12	M14	M16	M18	M20	M22	M24
<b>S</b>	7	8	10	13	17	19	22	24	27	30	32	36
<b>E</b>	7.74	8.87	11.05	14.38	18.9	21.1	24.49	26.75	30.14	33.14	35.72	39.98
<b>K</b>	2.8	3.5	4	5.5	7	8	9	10	12	13	14	15
<b>L ≤ 125</b>	14	16	18	22	26	30	34	38	42	46	50	54
<b>B 25 &lt; L ≤ 200</b>	20	22	24	28	32	36	40	44	48	52	56	60
<b>L &gt; 200</b>					45	49	53	57	61	65	69	73

Thread D	M27	M30	M33	M36	M39	M42	M45	M48
<b>S</b>	41	46	50	55	60	65	70	75
<b>E</b>	45.63	51.28	55.8	61.31	66.96	72.61	78.26	83.91
<b>K</b>	17	19	21	23	25	26	28	30
<b>L ≤ 125</b>	60	66	72	78	84	90	96	102
<b>B 125 &lt; L ≤ 200</b>	66	72	78	84	90	96	102	108
<b>L &gt; 200</b>	79	85	91	97	103	109	115	121